

Products & Services

PRODUCTS

[Product Catalog](#)
[Solderforms / Preforms](#)
[Thermal Interface Materials](#)
[Request For Quote](#)
[Order Information](#)

SERVICES

[Kester University](#)
[Metal Analysis](#)
[Solder Reclaim](#)

Product Catalog

[Search Again](#)
[Product Information](#) | [Product Specifications](#) | [IPC](#) | [Part Numbers](#)

Product Information [Back to Top](#)

2331-ZX Flux Pen®

LEAD-FREE | [Water Soluble Alcohol-Based](#) | [Fluxes](#)

Kester 2331-ZX Flux Pen® is designed for leaded and lead-free rework of conventional and surface mount circuit board assemblies. Kester 2331-ZX is an innovation in organic acid water-soluble flux chemistry for soldering circuit board assemblies. This unique, neutral pH chemistry flux provides the best ionic cleanliness of any organic water-soluble flux available to the electronics industry. This popular flux has been used for soldering critical assemblies in the telecommunications, computer and other industries. No offensive odors will be emitted during soldering. Kester 2331-ZX will not create excessive foaming in standard water cleaning systems. Kester 2331-ZX has good soldering properties for improved productivity without sacrificing reliability of the assembly. This flux does not attack properly cured solder masks or FR-4 epoxy-glass laminate. Kester 2331-ZX is not detrimental to the surface insulation resistance of the soldered assembly. Use of this flux minimizes cleaning costs while complying with environmental regulations.

[View Data Sheet \(English\)](#)
[Find MSDS](#)
[Request a Sample](#)
[Request a Quote](#)

Product Specifications [Back to Top](#)

Specific Gravity:	0.899
Solids Content (%):	33

IPC [Back to Top](#)

Classification:	ORH1
SIR:	Pass
Halide Content:	2.2
Copper Plate Corrosion:	H
Copper Mirror:	H

Part Numbers [Back to Top](#)

Packaging	Americas	Asia Pacific	Europe	Japan	Brazil
Flux pen (20 per carton)	83-1097-2331 UPC:	Contact Us	Contact Us	Contact Us	Contact Us



Kester Solutions
For your Lead Free needs.



